

**Garant**
**CNMG 120404, Grade: HB725-1**


### Order data

Order number	250156 HB725-1
GTIN	4062406750534
Item class	21G

### Description

CNMG 120404 HB725-1 Grade: HB725-1  
 Chip breaker: UM1  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 6 mm  
 Feed  $f$ : 0.05 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 250 m/min

### Technical description

Cutting depth $a_p$	0.2 - 6 mm
Feed $f$	0.05 - 0.6 mm/rev.
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Number of changes/inserts	4

Chip breaker	UM1
Tool material	Carbide
Grade	HB725-1
Cutting speed $v_c$ main application	50 - 250 m/min
Main application	UNI
ISO code indexable insert	CNNG 120404
Tolerance	M
Type of product	Indexable insert for turning